

## **Tap & Drill Sets**

*Made in the USA*

### **18 Pc. UNC Tap & Drill Set**

**Order # 14-200C2018**

- Taps - #6-32, #8-32, #10-24, 10-32, 1/4-20, 5/16-18, 3/8-16, 7/16-14, 1/2-12
- Drills - #36, #29, #25, #21, #7, "F", 5/16, "U", 27/64



### **18 Pc. UNF Tap & Drill Set**

**Order # 14-200F2018**

- Taps - #6-40, #8-36, #10-24, #10-32, 1/4-28, 5/16-24, 3/8-24, 7/16-20, 1/2-20
- Drills - #33, #29, #25, #21, #3, "I", "Q", 25/64, 29/64

### **18 Pc. Metric Tap & Drill Set**

**Order # 14-800A2018**

- Taps - #2.5 x .45, 3 x .50, 3.5 x .60, 4 x .70, 5 x .80, 6 x 1.0, 8 x 1.25, 10 x 1.5, 12 x 1.75
- Drills - Y, 2.05, 2.5, 2.9, 3.3, 4.2, 5, 6, 7, 8.5

## Spiral Pointed Taps Series 2100



*Machine & Frac Sizes.....High Speed M-7 Steel.....*

*Ground Thread.....Made in USA.....Plug Chamfer*

The angular flutes at the front end of these taps propel the chips ahead of the tap, reducing loading and clogging of the flutes. Excellent shearing action of the flute makes spiral pointed taps ideal for production taping through holes. They are known as “gun taps” because they shoot the chips ahead of the tap.

Tap Size	National Coarse	National Fine	Number of Flutes	Length of Thread	Overall Length	Part Number	Box Quantity
4	40		2	9/16	1-7/8	14-21A004CP	12
4		48	2	9/16	1-7/8	14-21A004FP	12
5	40		2	5/8	1-15/16	14-21A005CP	12
5		44	2	5/8	1-15/16	14-21A005FP	12
6	32		2	11/16	2	14-21A006CP	12
6		40	2	11/16	2	14-21A006FP	12
8	32		2	3/4	2-1/8	14-21A008CP	12
8		36	2	3/4	2-1/8	14-21A008FP	12
10	24		2	7/8	2-3/8	14-21A010CP	12
10		32	2	7/8	2-3/8	14-21A010FP	12
12	24		2	15/16	2-3/8	14-21A012CP	12
12		28	2	15/16	2-3/8	14-21A012FP	12
1/4	20		2	1	2-1/2	14-21A116CP	12
1/4		28	2	1	2-1/2	14-21A116FP	12
5/16	18		2	1-1/8	2-23/32	14-21A120CP	6
5/16		24	2	1-1/8	2-23/32	14-21A120FP	6
3/8	16		3	1-1/4	2-15/16	14-21A124CP	6
3/8		24	3	1-1/4	2-15/16	14-21A124FP	6
7/16	14		3	1-7/16	3-5/32	14-21A128CP	6
7/16		20	3	1-7/16	3-5/32	14-21A128FP	6
1/2	13		3	1-21/32	3-3/8	14-21A132CP	6
1/2		20	3	1-21/32	3-3/8	14-21A132FP	6

Tap Size	National Coarse	National Fine	Number of Flutes	Length of Thread	Overall Length	Part Number	Box Quantity
9/16	12		3	1-21/32	3-19/32	14-21A136CP	3
9/16		18	3	1-21/32	3-19/32	14-21A136FP	3
5/8	11		3	1-13/16	3-13/16	14-21A140CP	3
5/8		18	3	1-13/16	3-13/16	14-21A140FP	3
3/4	10		3	2	4-1/4	14-21A148CP	3
3/4		16	3	2	4-1/4	14-21A148FP	3
7/8	9		3	2-7/32	4-11/16	14-21A156CP	3
7/8		14	3	2-7/32	4-11/16	14-21A156FP	3
1	8		3	2-1/2	5-1/8	14-21A164CP	3
1		12	3	2-1/2	5-1/8	14-21A164FP	3



## Bottom, Plug & Taper Taps

*Fractional Sizes .....High Speed M-2 Steel.....Ground Thread.....Made in the USA*

Hand Taps are the most popular style in general machine tapping operations and are appropriate for the vast majority of materials and conditions. They are for general use in production tapping or hand operations. **Taper Style** starts the thread square with the work piece. **Plug Style** is used in thru holes. **Bottom Style** generates thread to the bottom of the hole.

Tap Size	Style	National Coarse	National Fine	Number of Flutes	Length of Thread	Overall Length	Part Number	Box Quantity
10	Bottom	24		4	7/8	2-3/8	14-20A010CB	12
1-4	Bottom	20		4	1"	2-1/2	14-20A116CB	12
1/4	Bottom		28	4	1"	2-1/2	14-20A116FB	12
5/16	Bottom	18		4	1-1/8"	2-23/32	14-20A120CB	6
5/16	Bottom	18		4	1-1/8"	2-23/32	14-20A120CT	6
5/16	Bottom		24	4	1-1/8	2-23/32	14-20A120FB	6
3/8	Bottom	16		4	1-1/4	2-15/16	14-20A124CB	6
3/8	Plug		16	4	1-1/4	2-15/16	14-20A124CP	6
3/8	Bottom		24	4	1-1/4	2-15/16	14-20A124FB	6
7/16	Bottom	14		4	1-7/16	3-5/32	14-20A128CB	6
7/16	Bottom		20	4	1-1/16	3-5/32	14-20A128FB	6
1/2	Bottom	13		4	1-21/32	3-3/8	14-20A132CB	6
1/2	Bottom		20	4	1-21/32	3-3/8	14-20A132FB	6
9/16	Bottom	12		4	1-21/32	3-19/32	14-20A136CB	3
5/8	Bottom	11		4	1-13/16	3-13/16	14-20A140CB	3



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Tap Size	Style	National Coarse	National Fine	Number of Flutes	Length of Thread	Overall Length	Part Number	Box Quantity
5/8	Bottom		18	4	1-13/16	3-13/16	14-20A140FB	3
3/4	Bottom	10		4	2	4-1/4	14-20A148CB	3
7/8	Bottom		14	4	2-7/32	4-11/16	14-20A156FB	3
1	Bottom		12	4	2-1/2	5-1/8	14-20A164FB	3



## *Taper Pipe Taps*

*High Speed Steel.....Ground Thread.....Made in the USA*

The nominal size of a Taper Pipe Tap is that of the pipe fitting to be tapped, not the actual size of the tap. The thread tapers 3/4 of an inch per foot.

Tap Size	Threads Per Inch	Number of Flutes	Length of Thread	Overall Length	Part Number	Per Package
1/8	27	4	3/4	2-1/8	14-290A108	1
1/8	27	30° Spiral		2-1/8	14-298A108	1
1/4	18	4	1-1/16	2-7/16	14-290A116	1
1/2	14	4	1-3/8	3-1/8	14-290A132	1
3/4	14	5	1-3/8	3-1/4	14-290A148	1
1	11-5	5	1-3/4	3-3/4	14-290A164	1



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## *Metric Taps*

Tap Size	Pitch Diameter	Tap Style	Number of Flutes	Pitch Diameter Limits	Part Number	Box Quantity
5.0mm	0.80mm	Spiral Pointed	2	D4	14-285A050A	12
5.0mm	0.80mm	Taper	2	D4	14-285A050AT	12
6.0mm	1.00mm	Spiral Pointed	2	D5	14-285A060A	12
8.0mm	1.25mm	Spiral Pointed	2	D5	14-285A080A	6
8.0mm	1.25mm	Bottom	4	D5	14-28A080AB	6
10.0mm	1.25mm	Bottom	4	D5	14-28A100BB	6
10mm	1.50mm	Taper	4	D5	14-28A100AT	6
10mm	1.50mm	Bottom	4	D5	14-28A100AB	6
10mm	1.50mm	Plug	4	D5	14-28A100AP	6
12mm	1.25mm	Taper	4	D5	14-28A120CT	6
12mm	1.25mm	Bottom	4	D5	14-28A120CB	6
12mm	1.50mm	Bottom	4	D5	14-28E120BB	6
12mm	1.50mm	Plug	4	D6	14-28E120BP	6
12mm	1.75mm	Bottom	4	D6	14-28A120AB	6
12mm	1.75mm	Plug	4	D6	14-28A120AP	6
14mm	1.25mm	Taper	4	-----	14-28E140CT	3
14mm	1.25mm	Bottom	4	-----	14-28E140CB	3
14mm	1.50mm	Bottom	4	D6	14-28A140BB	3
14mm	1.50mm	Taper	4	D6	14-28A140BT	3

14mm	2.00mm	Bottom	4	D7	14-28A140AB	3
18mm	2.50mm	Bottom	4	D7	14-28A180AB	3

## Nitro Spiral Flute Reamer



Used to align existing holes prior to rivet or bolt installation. The point is tapered to allow entry into overlapping holes. They are also useful in portable reaming. (1/2" shank with three flats on shank) (3/8" reamer has 3/8" shank with three flats).

**(Made In the USA)**

Size	Part #
3/8"	14-427N124
1/2"	14-427N132
9/16"	14-427N136
5/8"	14-427N140
11/16"	14-427N144
3/4"	14-427N148
7/8"	14-427N156
1"	14-427N164

## Carbide Burs



**Made in the USA**

Tool #	Cutter Dia.	Length of Cut	Double Cut Part #
SA-5	1/2	1	14-7A132BDC
SF-3	3/8	3/4	14-7F124ADC
SF-5	1/2	1	14-7F132BSC
SF-5	1/2	1	14-7F132BDC
SL-1	1/4	5/8	14-7L116ADC
SL-1	5/16	7/8	14-7L120ADC
SL-4	1/2	1-1/8	14-7L132ADC
SL-4NF	1/2	1-1/8	14-7LAL132
SC-3	3/8	3/4	14-7C124ADC
SC-42	1/8	9/16	14-70C042DC
SC-5	1/2	1	14-7C132BDC

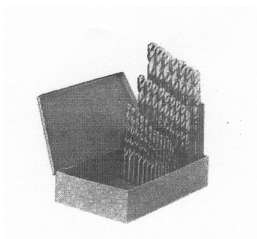


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## ***Drill Bit Sets***

***By Drillco***

**Made in the USA**



**NITRO Drill Set - 135° Point**  
**29 piece - 1/16" to 1/2" by 64<sup>th</sup>s**

Perfect for new holes in metal

**#14-350N29**

**Jobber Length Drill Set - 118° Point**  
**29 piece - 1/16" to 1/2" by 64<sup>th</sup>s**

Ideal for enlarging existing holes

**#14-200A29**

**Jobber Length Drill Set - 118° Point**  
**5 piece - 9/16" to 1" by 8<sup>th</sup>s**

**#14-1000F5**



**Nitro - S & D Shank Drills**  
**5 piece - 9/16" to 1" by 8<sup>th</sup>s**  
**#14-1000N5**

**Nitro - S & D Shank Drills**  
**8 piece - 9/16" to 1" by 16<sup>th</sup>s**  
**#14-1000N8**



## Jobber Drill Bits

AiS carries *Jobber* length drill bits. These bits feature surface treating. Benefits = prevents chip welding, improves chip flow, and increases abrasion resistance. These quality drills have a 118 degree point.

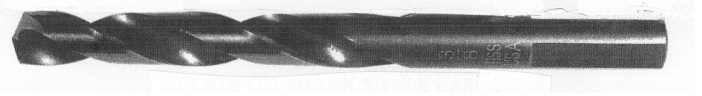
**Made in the USA.**

Size	Package Qty.	Part #		Size	Package Qty.	Part #
1/64	12	14-200A101		9/32	12	14-200A118
1/32	12	14-200A102		19/64	12	14-200A119
3/64	12	14-200A103		5/16	6	14-200A120
1/16	12	14-200A104		21/64	6	14-200A121
5/64	12	14-200A105		11/32	6	14-200A122
3/32	12	14-200A106		23/64	6	14-200A123
7/64	12	14-200A107		3/8	6	14-200A124
1/8	12	14-200A108		25/64	6	14-200A125
9/64	12	14-200A109		13/32	6	14-200A126
5/32	12	14-200A110		27/64	6	14-200A127
11/64	12	14-200A111		7/16	6	14-200A128
3/16	12	14-200A112		29/64	6	14-200A129
13/64	12	14-200A113		15/32	6	14-200A130
7/32	12	14-200A114		31/64	6	14-200A131
15/64	12	14-200A115		1/2	6	14-200A132
1/4	12	14-200A116				
17/64	12	14-200A117		<b>MORE</b>	<b>STYLES / SIZES</b>	<b>AVAILABLE</b>

## Number & Metric Jobber Drills

Size	Package Qty.	Part #		Size	Package Qty.	Part #
36	12	14-280A036		F	12	14-240A506
33	12	14-280A033		I	12	14-240A509
29	12	14-280A029		Q	6	14-240A517
25	12	14-280A025		U	6	14-240A521
21	12	14-280A021				
7	12	14-280A007				
3	12	14-280A003				





## Nitro Mechanics Drill Bits

These bits feature a self-starting 135 degree split point to minimize walking, they are also Nitride treated to increase hardness without increasing brittleness. On sizes 3/16" and up they have 3 flats on the shank to help prevent slipping and give a positive grip.

Made in the USA

Size	Package Qty	Part #		Size	Package Qty	Part #
1/16	12	14-350N104		19/64	12	14-350N119
5/64	12	14-350N105		5/16	6	14-350N120
3/32	12	14-350N106		21/64	6	14-350N121
7/64	12	14-350N107		11/32	6	14-350N122
1/8	12	14-350N108		23/64	6	14-350N123
9/64	12	14-350N109		3/8	6	14-350N124
5/32	12	14-350N110		25/64	6	14-350N125
11/64	12	14-350N111		13/32	6	14-350N126
3/16	12	14-350N112		27/64	6	14-350N127
13/64	12	14-350N113		7/16	6	14-350N128
7/32	12	14-350N114		29/64	6	14-350N129
15/64	12	14-350N115		15/32	6	14-350N130
1/4	12	14-350N116		31/64	6	14-350N131
17/64	12	14-350N117		1/2	6	14-350N132
9/32	12	14-350N118		5/8	1	14-1000N140

*More Styles / Sizes Available*

## Nitro Mechanics Drill Bits – Reduced Shank to 3/8"

Size	Package Qty	Part #
29/64	6	14-1035N129
1/2	6	14-1035N132



## 1/2" Shank S & D Drills

High-speed steel with 118 degree point / 1/2" x 2-1/4" long shank, with flute length of 3".  
Max. drill length of 6", with three flats on the shank. **Series 1000F – Made in the USA**

Size	Package Qty.	Part #		Size	Package Qty.	Part #
33/64	1	14-1000F133		51/64	1	14-1000F151
17/32	1	14-1000F134		13/16	1	14-1000F152
35/64	1	14-1000F135		53/64	1	14-1000F153
9/16	1	14-1000F136		27/32	1	14-1000F154
37/64	1	14-1000F137		55/64	1	14-1000F155
19/32	1	14-1000F138		7/8	1	14-1000F156
39/64	1	14-1000F139		57/64	1	14-1000F157
5/8	1	14-1000F140		29/32	1	14-1000F158
41/64	1	14-1000F141		59/64	1	14-1000F159
21/32	1	14-1000F142		15/16	1	14-1000F160
43/64	1	14-1000F143		61/64	1	14-1000F161
11/16	1	14-1000F144		31/32	1	14-1000F162
45/64	1	14-1000F145		1	1	14-1000F164
23/32	1	14-1000F146		1-1/16	1	14-1000F204
47/64	1	14-1000F147		1-1/8	1	14-1000F208
3/4	1	14-1000F148		1-1/4	1	14-1000F216
49/64	1	14-1000F149		1-3/8	1	14-1000F224
25/32	1	14-1000F150		1-7/16	1	14-1000F228
				1-1/2	1	14-1000F232

## Extra Length Drills



**High Speed Steel - 118° Point – 12” Overall Length – 9” Flute Length  
Made in the USA**

Size	Part #		Size	Part #
3/16	14-1312A112		3/8	14-1312A124
1/4	14-1312A116		1/2	14-1312A132
5/16	14-1312A120		5/8	14-1312AR140 Reduced Shank to 1/2”

## SDS-Plus Rotary Hammer Drill Masonry Bits

Tungsten Carbide Tipped



Size	Flute Length	Overall Length	Part #
3/16	4	6	14-170A1126
1/4	4	6	14-170A1166
3/8	4	6	14-170A1246
7/16	4	6	14-170A1286

## Left Hand Jobber Drills



135° Split Point - For use in left hand spindle rotation on screw machines and drill heads.  
Can be used as a screw extractor for drilling out broken studs or fasteners..

Size	Part #
1/8”	14-400LH108
3/16”	14-400LH112
1/4”	14-400LH116
5/16”	14-400LH120
3/8”	14-400LH124
7/16”	14-400LH128

## Blu-Mol® Bi-Metal Hole Saws

- **Features** - Bi-Metal Construction / M-3 High Speed steel cutting edge / 4/6 variable tooth / 3/16" thick / heavy duty backing plate / 1-7/8" cutting depth.
- **Benefits** - Sharper, longer lasting teeth / faster cutting / smoother cuts / eliminates the need for drive plate
- **Advantages** - Shock resistant teeth / resists tooth strippage / less vibration / heavy duty backing plate eliminates drive hole elongation.
- **Applications** - Ideal for plumbing, construction, electrical, maintenance and automotive applications. Use in stainless steel, aluminum, brass, cast iron, plastic or wood.



Part #	Diameter	Part #	Diameter
14-509	9/16"	14-536	2-1/4"
14-510	5/8"	14-537	2-5/16"
14-511	11/16"	14-538	2-3/8"
14-512	3/4"	14-540	2-1/2"
14-513	13/16"	14-541	2-9/16"
14-514	7/8"	14-542	2-5/8"
14-515	15/16"	14-544	2-3/4"
14-516	1"	14-546	2-7/8"
14-517	1-1/16"	14-548	3"
14-518	1-1/8"	14-550	3-1/8"
14-519	1-3/16"	14-552	3-1/4"
14-520	1-1/4"	14-554	3-3/8"
14-521	1-5/16"	14-556	3-1/2"
14-522	1-3/8"	14-558	3-5/8"
14-523	1-7/16"	14-560	3-3/4"
14-524	1-1/2"	14-562	3-7/8"
14-525	1-9/16"	14-564	4"
14-526	1-5/8"	14-566	4-1/8"
14-527	1-11/16"	14-568	4-1/4"
14-528	1-3/4"	14-570	4-3/8"
14-529	1-13/16"	14-572	4-1/2"
14-530	1-7/8"	14-576	4-3/4"
14-532	2"	14-580	5"
14-533	2-1/16"	14-596	6"
14-534	2-1/8"		

## Mandrels & Pilot Drills

#14-5545 – 7/16” Hex Shank Quick Change –  
Pinned for Hole Saws 1-1/4”-6”

#14-5546 – 3/8” Hex Shank Quick Change  
Pinned for Hole Saws 9/16” – 1-3/16”



#14-5514 – 3/8” Hex Shank Quick Change  
for Hole Saws 9/16” – 1-3/16”

#14-8535 - Pilot Drill 3-1/4” x



1/4”

## Blu-Mol® Bi- Metal Hole Saw Kits

### Journeyman’s Kit -# 14-9596 (13 piece kit)

Contains nine bi-metal hole saws. Sizes 3/4", 7/8", 1-1/8", 1-3/8", 1-1/2", 1-3/4", 2", 2-1/4", 2-1/2" and mandrels #5514, #5545. and mandrel adapter #5511, pilot drill #8535 and high density polyethylene case.



### Industrial Hole Saw Kit -# 14-9599 (20 piece kit)

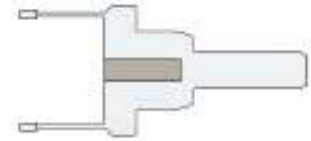
Kit includes the following hole saws (1 each) -3/4, 7/8, 1-1/8, 1-3/8, 1-1/2, 1-3/4, 2-1/4, 2-1/2, 3, 3-1/4, 3-5/8, 3-3/4, 4-1/8, 4-1/2. Kit includes 2 mandrels, a mandrel adapter, a pilot drill and a 12” extension. Kit comes in a steel case which has additional room for more tools.





**TRI-CUT SYSTEM**  
There are three different edged cutting blades. One blade slanted outward, one toward and one that peaks in the center. This arrangement balances the cutting effort for smooth boring, better control and less chance of excess drag.

**BLU-MOL *EXTREME*  
TUNGSTEN CARBIDE TIPPED  
TRI-CUT HOLE CUTTERS**



**UNI-BODY CONSTRUCTION**  
The slotted hole cutter has solid construction that eliminates play between the shank and the body, resulting in sharp, crisp, smooth cutting.

INCHES	MM	MODEL	UPC CODE	INCHES	MM	MODEL	UPC CODE
**5/8"	16	3140	**14-E0102336	1-7/16"	37	3153	14-E0102349
**11/16"	17	3141	**14-E0102337	**1-1/2"	38	3154	**14-E0102350
**3/4"	19	3142	E0102338	1-9/16"	40	3155	14-E0102351
N/A	20	3205	14-E0102554	1-5/8"	41	3156	14-E0102352
13/16"	21	3143	14-E0102339	1-11/16"	43	3157	14-E0102353
**7/8"	22	3144	**14-E0102340	1-3/4"	44	3158	14-E0102354
15/16"	24	3145	14-E0102341	1-13/16"	46	3159	14-E0102355
**1"	25	3146	**14-E0102342	1-7/8"	48	3160	14-E0102356
1-1/16"	27	3147	14-E0102343	1-15/16"	49	3161	14-E0102357
**1-1/8"	29	3148	**14-E0102344	2"	51	3162	14-E0102358
1-3/16"	30	3149	14-E0102345	**REPLACE KIT		3163	**14-E0102323
**1-1/4"	32	3150	**14-E0102346				
Tungsten	1-5/16"	33	14-E0102347				
with three	1-3/8"	35	14-E0102348				

\*\* - Indicates  
stock  
Tungsten  
with three

items in  
carbide tips  
distinct

cutting edges balances the cutting for longer blade life and heat resistance. For cutting thick steel, iron, aluminum, steel plate, pipe and stainless steel up to 1" (25mm) thick.



## Blu-Mol Standard Tungsten Carbide Tipped Hole Cutters

### FEATURES

- Safety collar stop prevents over-cutting for safer and faster performance
- Strategically placed tips reduce vibration
- 3/16" (4,5mm) depth of cut
- Special tungsten carbide tips have long edge life and excellent heat resistance
- For cutting stainless steel, steel, aluminum and cast iron



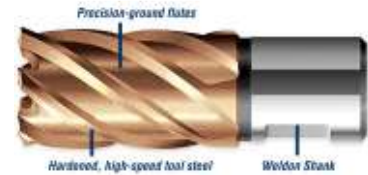
Diameter Inches/MM	Model #	Order #
9/16" / 14MM	3164	**14-E0102359
Replaceable Parts Kit Pilot, Spring, Set Screw	3204	**14-E0102324

\*\* - Indicates items in stock

Additional Sizes Available Upon Request

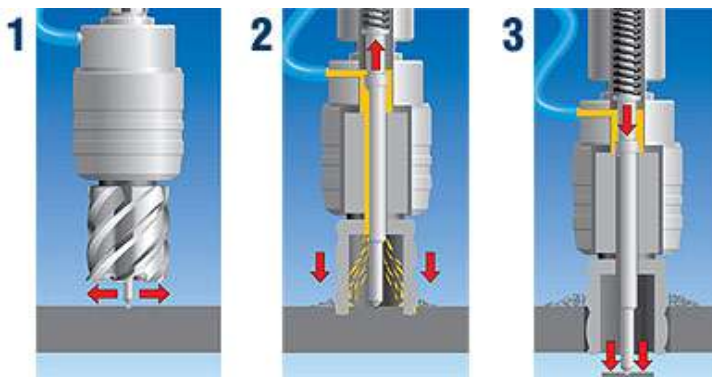
## Unibroach® Annular Cutters by CS Unitec

*High speed steel for drilling 3x faster  
than twist drills*



The ideal tool for heavy duty use on-site or in the shop

- CNC precision ground for fast penetration, accuracy and long life
- Flutes run the length of the cutter for efficient chip clearance, increasing drill productivity & decreased cutter breakage
- Drill holes 3x faster than twist drills
- Produce reamed-quality burr-free holes and solid slugs
- Cutting edges are resharpenable
- Eliminate time-consuming, costly pilot holes and step drilling
- Available in sizes from 7/16" – 4", and depths from 1" – 4"



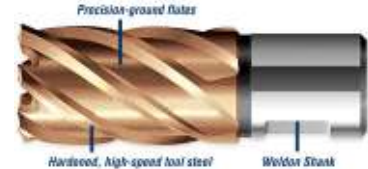
### Functions of Pilot Pin

- 1. Centering:** The Pilot pin accurately centers cutter over area to be drilled.
- 2. Oiling:** During drilling, the pilot pin retracts and allows internal coolant to reach the cutting teeth.
- 3. Ejecting:** When hole is complete, the slug is automatically ejected from the cutter.



## Unibroach® Annular Cutters by CS Unitec

*High speed steel for drilling 3x faster  
than twist drills*



### In Stock Sizes

Order #	Diameter	Depth of Cut
14-6-1-116	1/2"	1"
14-6-1-118	9/16"	1"
14-6-1-120	5/8"	1"
14-6-1-122	11/16"	1"
14-6-1-124	3/4"	1"
14-6-1-126	13/16"	1"
14-6-1-128	7/8"	1"
14-6-1-130	15/16"	1"
14-6-1-132	1"	1"
14-6-1-134	1-1/16"	1"
14-6-1-216	1/2"	2"
14-6-1-218	9/16"	2"
14-6-1-220	5/8"	2"
14-6-1-222	11/16"	2"
14-6-1-224	3/4"	2"
14-6-1-226	13/16"	2"
14-6-1-228	7/8"	2"
14-6-1-230	15/16"	2"
14-6-1-232	1"	2"
14-6-1-234	1-1/16"	2"
14-7-3-102	1/2" - 3" – 3/4" Shank	Pilot Pin
14-7-3-202	1/2" - 3" – 3/4" Shank	Pilot Pin

*More Sizes Available – Ask Your AIS Representative*