

# **Chop Cut / Port-a-Cut**

	Size	Grit	Max RPM	Carton Qty.	Cutting Use	CGW #	Walter #
12	12" x 3/32 x 1	A-30	5,200	10	Metal		14-10Q123
870	14" x 3/32 x 1	A-30	4,400	10	Metal		14-10Q143
Contraction of the second	14" x 3/32 x 1	A-30-P-	4,400	10	Metal	14-35670	
·	14" x 3/32 x 1	BF	4,400	10	Aluminum		14-10L143
		A-30-Alu					
Chop-Cut (Stationary							
Saws)							
	12" 1/8 x 1		6,300	10	Concrete/PVC Ductile		14- 11D123
Porta-Cut	14"x 1/8 x 1		5,400	10	Concrete/PVC Ductile		14-
(Gas & electric Portable saws)	14"x 5/32 x 1		5,500	10	Cured Concrete	14-35606	11D143
	14"x 5/32 x 1		5,500	10	Green Concrete/Asphalt	14-35604	
	14" x 1/8 x 1		5,400	10	Steel		14-11A143
	14" x 5/32 x 20MM	A24-R-BF	5,500	10	Steel	14-35599	11A141
	16" x 5/32 x 1		4,800	10	Concrete/Stone	14-36147	
	16" x 5/32 x 1		4,800	10	Metal/Steel	14-36143	

Items Printed in Green Indicate Aluminum Application.



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### Wire Brushes & Wheels

Style	Size	Wire	Max RPM	Arbor	Weiler	Walter #
	4" x 1/2"	.0118	12,500	Arbor Hole –	14-00134	
				3/8" - 1/2"		
	6" x 1/2"	.014	6,000	5/8" x 1/2"	14 - 36000	
	6" x 1"	.0118	6,000	2" Hole	14-06070	
	8" x 1/2"	.014	6,000	5/8"	14 - 36005	
CrimpedWire	8" x 3/4"	.006SS	6,000	5/8"	14-01775	
Wheel	8" x 1"	.0118	4,000	2" Hole	14-06110	
	12" x 2"	.020	3,600	2" Hole, with keyway	14-06200	
	7" x 7/8"	.014	6,000	Arbor Hole, 5/8'	14-06655	
A COLOR	4"	.014	20,000	Arbor Hole –	14-08044	
	4"	.014 SS	20,000	3/8"-1/2" Arbor Hole – 3/8"-1/2"	14-08294	
T · . 1 V .	6"	.014	9,000	5/8" x 1/2"	14 - 36027	
Twisted Knot Wheel	8"	.014	6,000	Arbor Hole 5/8"	14-08135	
SS SPANDA	4" Twist Knot	.020	20,000	5/8"-11		14-13L404
	4" Twist Knot	.020	20,000	5/8"-11	14 - 36212	
	4" Twist Knot	.020	20,000	5/8"-11	14 - 36213	
	SS	.020	10,000	5/8"-11		14-13L604
Twist Knot	6" Twist Knot					
Wire Wheel						
To the Sun	4" Twist Knot	.015 SS	20,000	5/8"-11		14 - 13H414
	4" Twist Knot	.014	12,500	5/8"-11	14 - 13406	
C00000	4" Twist Knot	.014 SS	12,500	5/8"-11	14-13416	
Saucer Cup						
Brush						
-	1-3/4" Crimped	Coarse	4,500	1/4" Stem	14-36495	
	2-3/4" Knot	.014	14,000	5/8"-11 UNC	14 - 13025	
	2-3/4" Knot	.014	14,000	3/8"-24 UNF	14 - 13021	
	2-3/4" Knot	.020	14,000	5/8"-11 UNC	14 - 13286	
Cup Brush	2-3/4" Crimped	.0118	6,000	1/4" Stem	14 - 14302	
-	3" Crimped	.014	14,000	5/8"-11 UNC		14 - 13D304
	3" Crimped SS	.0118	12,000	5/8"-11 UNC		14 - 13D314
	4" Single Row	.023	9,000	5/8"/11 UNC	14-12316	
	6" Single Row	.023	6,600	5/8"-11 UNC	14 - 12376	



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Style	Size	Wire	Max RPM	Arbor	Weiler	Walter #
	4" Twist Knot	.020	8,600	5/8"-11 UNC		14-13G404
	6" Twist Knot	.020	6,800	5/8"-11 UNC		14-13G604
Cup Brush,	(Knock-off					
with Ring	Ring extends					
0	brush life.) 1/4" Mini	.018	37,000	1/8" Stem	14-26138	
4	3/4" Crimped	.006	22,000	1/4" Stem	14-10005	
	3/4" Crimped	.006 SS	22,000	1/4" Stem	14-10017	
	3/4" Crimped	.0104	22,000	1/4" Stem	14-10006	
Crimped End Brush	1" Crimped	.0104 SS	22,000	1/4" Stem	14 - 10022	
Diusii	1" Crimped	.014	22,000	1/4" Stem	14 - 10011	
L	3/4" Knotted	.014	22,000	1/4" Stem	14-10025	
100	1-1/8" Knotted	.014	22,000	1/4" Stem	14-10027	
ABB	1-1/8" Knotted	$.014~\mathrm{SS}$	22,000	1/4" Stem	14-10031	
Knotted End	2-3/4" Flared	.008	16,000	1/4" Stem	14-10039	
Brush						
Allia.	1-1/2"	.006	20,000	1/4" Stem	14-17602	
2	1-1/2"	.0118	20,000	1/4" Stem	14-17604	
Conflex Wire	2"	.0118	20,000	1/4" Stem	14-17610	
Wheel	3"	.0118	20,000	1/4" Stem	14-17616	
	3"	.014	20,000	1/4" Stem	14-17617	
	1-1/2"	.0118	20,000	1/4" Stem	14-17903	
Show and a state of the state o	3" SS	.006	20,000	1/4" Stem	14-17936	
<b>Concave Wire</b>						
Brush						



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Style	Size	Wire	Max RPM	Arbor	Weiler	Walter #
ANT AND	3" Knot	.0118	25,000	1/4" Stem	14-17680	
	4" Knot	.0118	20,000	1/4" Stem	14-17686	
Knot Wire						
Stem Wheel						
0	3"	.0118	20,000	Arbor Hole- 3/8"-1/2"	14-15563	
Copper Center	3" Polyflex	.014	20,000	Arbor Hole- 1/2"	14-35260	
Wheel	Encapsulated					
100	2" to 5/8"				14-03810	
O,	(pair)					
	2" to 3/4"				14-03811	
	(pair)					
	2" to 7/8" (pair)				14-03824	
Arbor	2" to 1" (pair)				14-03812	
Adaptors	5/8" to 1/2" (pair)				14-04402	
	5/8"-11 to 10MMx1.25				14-07771P	
	5/8"-11 to 10MMx1.50				14-07772P	



# Hand Wire Brushes

Style	Block / Size	Brush	# of Rows	Wire Size	Trim Length	Weiler #
		Length				
	Hardwood/	5-	3 x 19	Steel	1"	14-44116
HIN/ICO AND AND AND	13" x 7/8"	1/2"		.006		
A CONTRACTOR OF A CONTRACTOR OFTA CONT				Stainless		14-44660
Plater's Brush				.006		
the arts	Wood/		3 x 7	.006	1/2"	14-44551
	7-3/4" x					
SS Hand Brush	3/8"					
55 Hand Brush						
NTI III	Wood/		3 x 7	.006	1/2"	14 - 44189
	7-1/2" x					
<b>Brass Hand Brush</b>	1/2"					
	Wood/		3 x 7	.012	1/2"	14 - 44637
A second second	7-1/2" x					
	1/2"					
Black Nylon						
Brush						



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### **Bench Wheels**



- General purpose sharpening and grinding
- Brown aluminum oxide, with enhanced performance over gray wheels
- Includes bushings for 1/2", 5/8", 3/4" & 1" arbor

Size	Grit	Max RPM	Arbor –	CGW
6" x 3/4" x 1"	A36-M-V	4,456	1" with	14-38007
6" x 3/4" x 1"	A80-M-V	4,456	telescopic	14-38010
7" x 1" x 1"	A36-O-V	3,760	bushings for	14-38017
7" x 1" x 1"	A80-M-V	3,760	3/4",5/8"/1/2"	14-38020
8" x 1" x 1"	A36-O-V	3,600	**************************************	14-38022
8" x 1" x 1"	A80-M-V	3,600		14-38025

# **Cup Grinding Wheels**

A/O for tough steel, ferrous metal applications / C for grinding and cleaning concrete

	Size	Grit	Max	CGW
			RPM	
Wetal	4/3 x 2 x 5/8-11	A16	9,070	14-49000
	6/4 x 2 x 5/8-11	A24	6,048	14-49011
The second	6/4 -3/4 x 2 x 5/8-11	C16	6,048	14-35901



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# Sanding Belts – Aluminum Oxide

Durable and tough aluminum oxide grain with resin bonding system on strong X weight poly/cotton backing. Belts will provide a fast cut and long life for grinding and polishing. Use on ferrous, non-ferrous metals, carbon steel, stainless steel, aluminum and hardwoods. Accurate can provide sizes from 1/4" to 52" in width and grits from 24 to 400.

Accurate can provid	e sizes from 1/	4" to 52" in width and g	rits from 24 to 400.
Size	Grit	Part #	Order Qty.
3/8" x 13"	60x	14-21-1566	50
1/2" x 18"	36x	14-21-1085	50
1/2" x 18"	80x	14-21-1925	50
1/2" X 24"	60x	14 - 21 - 1574	50
1/2" x 24"	80x	14-21-1927	50
1/2" x 24"	120x	14-21-0450	50
3/4" x 18"	80x	14-21-1931	50
3/4" x 18"	120x	14-21-0451	50
3/4" x 20-1/2"	40x	14-21-1226	50
3/4" x 20-1/2"	60x	14-21-1577	50
3/4" x 24"	36x	14-21-5043	50
1" X 24"	36x	14-21-3302	50
1" x 42"	80x	14-21-1758	50
$1" \times 42"$	120x	14-21-0335	50
1 1/07 207		14 21 5400	10
1-1/2" x 30"	80x	14-21-5400	10
1-1/2" x 30"	120x	14-21-5401	10
1-1/2" x 60"	80x	14-21-1775	10
2" x 36"	80x	14-21-1792	10
2" x 36"	100x	14-21-0124	10
2" x 48"	60x	14-21-1473	10
2" x 48"	80x	14-21-1794	10
2" x 48"	100x	14-21-0125	10
2" x 72"	36x	14-21-1028	10
2" x 72"	80x	14-21-1797	10
2-1/2" x 37	60x	14-21-0572	10
2-1/2" x 37	80x	14-21-0305	10
2-1/2" x 60"	36x	14-21-1030	10
2-1/2" x 60"	60x	14-21-1483	10
2-1/2" x 60"	80x	14-21-1806	10
3"x 18"	80x	14-21-1819	10
0 A 10	004	11 21 1017	10





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Size	Grit	Part #	Order Qty.
3"x 21"	80x	14-21-1820	10
3" x 24"	60x	14-21-1494	10
3" x 24"	80x	14-21-1822	10
3" x 132"	36 x	14 - 21 - 1035	10
4" x 72"	24x	14-21-2186	10
4" x 132"	80x	14 - 21 - 1843	10
5" x 132"	180x	14 - 21 - 4231	10
6" x 48"	60x	14 - 21 - 1544	10
6" x 48"	80x	14-21-1895	10
6" x 48"	180x	14 - 21 - 0657	10

# Sanding Belts - Zirconia

Made with a tough, long lasting Zirconia grain on a heavy duty Yweight backing.

Built-in grinding aid provides cool, fast cut and long life. Excels on high temperature alloys, titanium Accurate can provide sizes from 1/4" to 52" in width and grits from 24 to 400.

and stainless steel.

Size	Grit	Part #	Order Qty.
3/8" x 13"	80Y	14-23-1921	50
1/2"x 12"	60Y	14-23-1570	50
1/2"x 24"	60Y	14 - 23 - 1574	50
1-1/2" x 24	60Y	14-23-2073	10
1-1/2" x 24	80Y	14-23-1773	10
1-1/2" x 24	100Y	14-23-0115	10
2" x 36"	36Y	14-23-1024	10
2" x 36"	50Y	14-23-2069	10
2" x 36"	50Y	14-23-2069	10
2" x 48"	40Y	14-23-1176	10
2"x 48"	60Y	14-23-1473	10
2"x 48"	80Y	14-23-1794	10
2" x 60"	40Y	14-23-1177	10
2-1/2" x 60"	36Y	14-23-1030	10
2-1/2" x 60"	60Y	14-23-1483	10
3" x 132"	24X	14-23-0685-3B	10
4" x 36"	120Y	14-23-0393	10





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4" x 72"	24Y	14-23-2186	10
6" x 48"	40Y	14-23-1206	10
6" x 48"	60Y	14 - 23 - 1544	10
6" x 48"	80Y	14-23-1895	10
6" x 78-1/2"	60Y	14 - 23 - 4213	10
6" x 79"	24Y	14-23-4336	10
6" x 79"	40Y	14-23-2906	10

# **Surface Conditioning Belts**

Abrasive non-woven surface conditioning material used for sanding and finishing of all surfaces including wood and metal. Available in coarse, medium and very fine grits.

Size	Grit	Part #	Order Qty.
1/2" x 24"	Medium	14-24-2601	24
1/2" x 24"	Coarse	14-24-2596	24
3/4" x 24"	Coarse	14 - 24 - 0305	24
1-1/2" x 30"	Fine	14 - 24 - 6714	10
1-1/2" x 30"	Medium	14-24-6677	10
1-1/2" x 30"	Coarse	14-24-0404	10
2" x 36"	Medium	14 - 24 - 0102	12
3" x 132"	Medium	14 - 24 - 0135	6
3-1/2" x 15-1/2"	Coarse	14 - 24 - 0172	12



### **Surface Conditioning**

Abrasive non-woven surface conditioning material used for sanding and finishing all surfaces including wood and metal.

Coarse - 60/80 Grit - Brown.....Medium - 100/150 Grit - Maroon.....Very Fine - 280/360 Grit - Blue

Item	Size / Grit	Max. RPM	Carton Qty.	Part #
Drum	5-3/8" x 3-1/2" x 5/8-11		1	14-07F051
Drum Replacement	5-3/8" x 3-1/2"		1	14-07F095
Bladder				



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Item	Size / Grit	Max. RPM	Carton Qty.	Part #
and a second and the second	5-3/8" – 80 Gr.		5	14-07F508
	5-3/8" – 120 Gr.		5	14-07F511
Drum Belt				
	5-3/8" – Coarse		1	14-07H502
	5-3/8" – Medium		1	14-07H503
Drum Blendex Belt	3-1/2" x 15-1/2 – Coarse		1	14-07H362
	3-1/2" x 15-1/2 – Medium		1	14-07H363
	4-1/4" x 2" - 5/8-11 - 80 Gr.	3,700	1	14-07J428
	4-1/4" x 4 - 5/8-11 – 40 Gr.	3,700	1	14-07J444
	4-1/4" x $4-5/8-11-60$ Gr.	3,700	1	14-07J446
	4-1/4" x $4-5/8-11-80$ Gr.	3,700	1	14-07J448
Flap Drum	4-1/4" x 4 - 5/8-11 – 120 Gr.	3,700	1	14-07J452
-	4-1/2" x 2 -5/8-11 – Medium	3,700	1	14-07M423
	4-1/2" x 2 -5/8-11 – Fine	3,700	1	14-07M424
	4 - 1/2" x 4 – Coarse	3,700	1	14-47412
	$4 - \frac{1}{2}$ " x 4 – Medium	3,700	1	14-47413
	4-1/2" x 4 – Fine 4 1/2" x 4 – Super Eine	3,700	1	14-47414
Blendex Drum	4-1/2" x 4 – Super Fine	3,700	1	14-47415
	2" – Coarse – Brown		50	14-62-0281
	2" – Medium – Maroon		50	14-62-0285
	2" – Very Fine – Blue		50	14-62-0289
	3" – Coarse – Brown		25	14-62-0282
	3" – Medium – Maroon		25	14-62-0286
	3" – Very Fine – Blue		25	14-62-0290
	4" – Medium - Maroon		10	14-62-0183
Quick Change Discs				
Roloc Style – Type R				



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Item	Size / Grit	Max. RPM	Carton Qty.	Part #
	Black – Satin Finish			
	2" – (Roll On Style)	16,000	10	14-59061
A STATES	3" x 1/2" (Roll On Style)	10,500	10	14-59063
	4-1/2" x 5/8-11 – Grinder	11,000	10	14-59201
	7 x 7/8 – Grinder	7,000	10	14-59202
AND DESCRIPTION				
EZ Strip Wheels – Roll On	Red – More Aggressive 3" x 1/2" (Roll On Style)	10,500	10	14-59062
And Grinder Styles	4-1/2" x 7/8 - Grinder	10,300	10 10	14-59204
	4-1/2" x 5/8-11 - Grinder	11,000	10 10	14-59205
		11,000		
4.0	1" x 1/4" - Coarse		50	14-12-0077
	1" x 1/4" – Medium		50	14-12-0158
	1" x 1/4" – Fine		50	14-12-0159
	1-1/2" x 3/8" – Coarse		50	14-12-0076
THAT WAS	1-1/2" x 3/8" – Medium		50	14-12-0162
	1-1/2" x 3/8" - Fine		50	14-12-0163
	1/4" x 3" Threaded Mandrel		1	14-70-0057
Hvy. Duty Finishing Buffs				
	3" x 1" x 1/4" – A150 Fine	8,600	10	14-80-0693
	3" x 1" x 1/4" – A240 VFine	8,600	10	14-80-0783
Interleaf Flap Wheels				
Item	Size / Grit	Max.	Carton	Part #
	an 19032 w/l ·	RPM	Qty.	211 7520
	2" - 120X – White		10	3M 7528
	2" – 80X – Yellow		10	3M 7525
Second Street St	2" – 50X - Green		10	3M 7524
3M Bristle Discs				



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Size / Grit	Max. RPM	Carton Qty.	Part #
2" – 80 Gr.		100	14-63-0122
1-1/2" - 36 A/O 1-1/2" - 80 A/O 1-1/2" - 120 A/O 2" - 24 A/O 2" - 36 A/O 2" - 50 A/O 2" - 50 Zirconia 2" - 60 Zirconia 2" - 60 Zirconia 2" - 80 Zirconia 2" - 120 A/O 3" - 36 A/O 3" - 120 A/O 3" - 120 A/O 3" - 26 Cr Aluminum		$     \begin{array}{r}       100\\       100\\       100\\       100\\       100\\       100\\       100\\       100\\       100\\       100\\       100\\       50\\       50\\       50\\       25     \end{array} $	$\begin{array}{c} 14-62-0004\\ 14-62-0017\\ 14-62-0024\\ 14-62-0002\\ 14-62-0005\\ 14-62-0011\\ 14-62-0246\\ 14-62-0246\\ 14-62-0014\\ 14-62-0247\\ 14-62-0018\\ 14-62-0249\\ 14-62-0025\\ 14-62-0025\\ 14-62-0019\\ 14-62-0026\\ 14-62-0026\\ 14-62-0385-24\\ \end{array}$
			14-62-1084
		20	17-02-1007
1" -1/4" Stem – Type R 1-1/2" – 1/4" Stem – Type R 2" – 1/4" Stem – Type R 3" – 1/4" Stem – Type R 2" – 1/4" Stem – Type S			14-75-0029 14-75-0030 14-75-0031 14-75-0032 14-75-0065
	2" – 80 Gr. 1-1/2" – 36 A/O 1-1/2" – 80 A/O 1-1/2" – 120 A/O 2" – 24 A/O 2" – 24 A/O 2" – 50 A/O 2" – 50 A/O 2" – 50 Zirconia 2" – 60 A/O 2" – 60 Zirconia 2" – 80 Zirconia 2" – 80 Zirconia 2" – 120 A/O 3" – 36 A/O 3" – 36 A/O 3" – 36 Gr. – Aluminum 2" – 36 Gr Ceramic 1" -1/4" Stem – Type R 1-1/2" – 1/4" Stem – Type R 3" – 1/4" Stem – Type R	RPM         2" - 80 Gr.         1-1/2" - 80 A/O         1-1/2" - 80 A/O         1-1/2" - 120 A/O         2" - 24 A/O         2" - 36 A/O         2" - 50 A/O         2" - 50 Zirconia         2" - 80 A/O         2" - 60 A/O         2" - 80 Zirconia         2" - 120 A/O         3" - 36 A/O         3" - 120 A/O         3" - 36 Gr Aluminum         2" - 36 Gr Ceramic         1" -1/4" Stem - Type R         1-1/2" - 1/4" Stem - Type R         2" - 1/4" Stem - Type R         3" - 1/4" Stem - Type R         3" - 1/4" Stem - Type R	RPM         Qty.           2" - 80 Gr.         100           1-1/2" - 80 Gr.         100           1-1/2" - 36 A/O         100           1-1/2" - 80 A/O         100           1-1/2" - 120 A/O         100           2" - 24 A/O         100           2" - 36 A/O         100           2" - 50 A/O         100           2" - 50 A/O         100           2" - 60 A/O         100           2" - 60 A/O         100           2" - 60 A/O         100           2" - 80 A/O         100           2" - 80 A/O         100           2" - 80 A/O         100           2" - 120 A/O         100           3" - 120 A/O         50           3" - 36 GrCeramic         25           2" - 36 GrCeramic         25           2" - 1/4" Stem - Type R         2" - 1/4" Stem - Type R           2" - 1/4" Stem - Type R         3" - 1/4" Stem - Type R           3" - 1/4" Stem - Type R         3" - 1/4" Stem - Type R



Item	Size / Grit	Max.		Part #
Item	Size / Grit	Max. RPM	Carton Qty.	Part #
Quick Step Backing Pad	4-1/2"		1	14-07Q049
	4-1/2" – Coarse, with hole		10	14-07R452
$\overline{\cdot \cdot \cdot}$	4-1/2" – Medium, with hole		10	14-07R453
Blendex Surface	4-1/2" – Fine, with hole		10	14-07R454
Conditioning Discs	4-1/2" – Coarse, with hole		25	14-41-0680
	4-1/2" – Medium, with hole		25	14-41-0681
	4-1/2" – Fine, with hole		25	14-41-0852
	4-1/2" – Medium, w/o hole		25	14-41-0194-B2



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# **Spiral Bands / Rubber Expanding Drums**

Aluminum Oxide or Zirconia materials are used for sanding and finishing of curved and contoured surfaces. Use with rubber expanding drums. Other sizes available.



Size	Part #	Grit	Package Qty.
3/4" x 1"	14-01-0683	40 Gr.	100
3/4" x 1"	14-01-0213	120 Gr.	100
3/4" x 1-1/2"	14-01-0587	36 Gr.	100
1" x 1"	14-01-0490	36Gr.	100
1" x 1-1/2"	14-01-0492	36 Gr.	100
1" x 1-1/2"	14-01-0817	60 Gr.	100
1" x 2"	14-01-0818	60 Gr.	100
1-1/2" x 2"	14-01-0388	24 Gr.	100
1-1/2" x 2"	14-01-0738	50 Gr.	100
2" x 1"	14-01-0854	60Gr.	100
2" x 2"	14-01-0395	24 Gr.	100
Rubber Expanding Drum 3/4" x 1" x 1/4	14-08-0068		1
Rubber Expanding Drum 3/4" x 1-1/2" x 1/4	14-08-0069		1
Rubber Expanding Drum 1" x 1" x 1/4	14-08-0008		1
Rubber Expanding Drum 1" x 1-1/2" x 1/4	14-08-0009		1
Rubber Expanding Drum 1-1/2" x 2" x 1/4	14-08-0020		1
Rubber Expanding Drum 2" x 2" x 1/4	14-08-0034		1



# **Flap Wheels**

Aluminum Oxide Resin Bond Xwt Cloth, 1/4" shank or 1/4-20 threaded. Ideal for blending and polishing metal, plastic and wood. Other sizes and grits available.

Size	Grit	Carton	Part #
		Qty.	
1 x 1 x 1/4	60	10	14-80-0003
1 x 1 x 1/4	80	10	14-80-0004
1-1/2 x 1 x 1/4	80	10	14-80-0017
2 x 1 x 1/4	40	10	14-80-0025
2 x 1 x 1/4	80	10	14-80-0027
2-1/2 x 1 x 1/4	80	10	14-80-0427
3 x 1 x 1/4	60	10	14-80-0041
3 x 1 x 1/4	80	10	14-80-0042
3 x 1 x 1/4-20	40	10	14-41004
3 x 1 x 1/4-20	60	10	14-41005
3 x 1 x 1/4-20	80	10	14-41006
8 x 1 x (1" Arbor)	120	2	14-80-0380
1/4 x 20 Threaded	N/A	1	14-80-0083
Shank Adaptor			

# **Interleaf Flap Wheels**

Wheels are made of alternating flaps of coated abrasive and non-woven web. Provides aggressive cut and fine finished. Mounted on 1/4" shank.



Size	Grit	Max RPM	Carton Qty.	Part #
3 x 1 x 1/4	A150 Fine	8,600	10	14-80-0693
3 x 1 x 1/4	A240 V. Fine	8,600	10	14-80-0783



# Non-Woven Hand Pads – 6" x 9"



Non-woven material bonded with abrasive grain make this material excellent for deburring, blending and polishing.

Description	Carton Qty.	Part #
Heavy Duty – A/O Coarse	10	14-97-0003
Brown		
Industrial Scouring - Green	10	14-97-0007
General Purpose – A/O Very	10	14-97-0015
Fine Maroon		
Ultra Fine S/C – Grey	10	14-97-0018

# **Premium Shop Rolls**

Flexible aluminum oxide cloth used for general clean up, deburring and surface preparation.



Width	Length	Grit	Part #	
1"	50 yds.	80 A/O	14-91-0030	
1"	50 yds.	120 A/O	14-91-0037	
1"	50 yds.	180 A/O	14-91-0047	
1"	50 yds.	240 A/O	14-91-0054	
1"	50 yds.	320 A/O	14-91-0061	
1-1/2"	50 yds.	80 A/O	14-91-0031	
1-1/2"	50 yds.	120 A/O	14-91-0039	
1-1/2"	50 yds.	180 A/O	14-91-0048	
1-1/2"	50 yds.	240 A/O	14-91-0055	
1-1/2"	50 yds.	400 A/O	14-91-0065	
2"	50 yds.	80 A/O	14-91-0032	
2"	50 yds.	100 A/O	14-91-0036	
2"	50 yds.	120 A/O	14-91-0041	



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### **Cartridge Rolls**

Ideal for deburring, blending and finishing. Use for inside diameters, lapping operations and dead end holes. Other sizes and grits available.

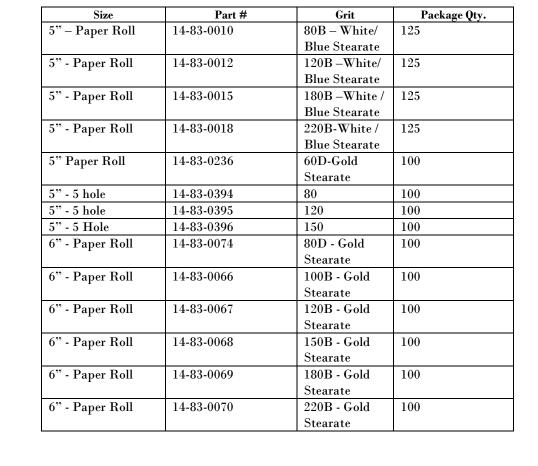


Туре	Size	Grit	Quantity Per Box	Part #
Straight Roll	1/4" x 1-1/2" x 1/8	80	100	14-31-0038
Straight Roll	3/8" x 1-1/2" x 1/8	80	100	14-31-0094
Straight Roll	1/2" x 1-1/2" x 1/8	40	100	14-31-0148
Straight Roll	1/2" x 1-1/2" x 1/8	80	100	14 - 31 - 0153
Straight Roll	3/4" x 1-1/2" x 1/4	120	100	14-31-0243
Tapered Roll	1/2" x 1-1/2" x 1/8	80	100	14-32-0430
Cartridge Roll	1/8x3/4x1/4x1-1/4		1	14-70-0027
Mandrels	1/4x1x1/4x1-1/4		1	14-70-0033



# **PSA** Paper Disc Rolls

White or Gold Aluminum Ox	ide discs on convenient rolls.
Stearated to prevent loading.	Also available with vacuum holes.





### **PSA Film Backed Discs**

Size	Part #	Grit	Package Qty.
6" - Cloth	14-44-0024	80 A/O	50



# **Premium Gold Stearated Hook & Loop**

Other hole configurations and grits available.

Size	Holes	Part #	Grit	Package Qty.
3"	0	14-83-4100-23	80 A/O	50
3"	0	14-83-0499-23	80 A/O	100
3"	0	14-83-4101-23	180 A/O	50
3"	0	14-83-0581-23	180 A/O	100
5"	8	14-83-0104-89	80 A/O	50
5"	8	14-83-0112-89	100 A/O	100
5"	8	14-83-0114-89	150 A/O	100
5"	8	14-83-0445-89	220 A/O	100



### **PSA Resin Cloth Discs**

Durable aluminum oxide discs with pressure sensitive adhesive backing. Used for sanding and deburring applications on metal, wood, plastics and composites. Silicon carbide available. Other sizes and grits available.



Size	Part #	Grit	Package Qty.
6" - Cloth	14-85-0172	60 A/O	50
9" - Cloth	14-85-0195	50 A/O	50
10" – Cloth	14-85-0018	60 A/O	25
10" – Cloth	14-85-0019	80 A/O	25
12" - Cloth	14-85-0027	50 A/O	25
12" - Cloth	14-85-0028	60 A/O	25
12" - Cloth	14-85-0029	80 A/O	25
15" – Cloth	14-85-0039	60 A/O	25
20" - Cloth	14-85-0081	40 A/O	10
20" - Cloth	14-85-0082	50 A/O	10
20" - Cloth	14-85-0083	60 A/O	10
20" - Cloth	14-86-0723	36-Zirc	10
24" - Cloth	14-85-0093	60-A/O	10



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### Sanding Sheets - 9" X 11"

Style	Grit	Sheets Per Pack	Part #
Water Proof	220A	50	14-94-0223
Silicon Carbide			
Water Proof	320B	50	14-94-0191
Silicon Carbide			
Premium Paper	120	50	14-94-0295-89
Premium Paper	80	50	14-94-0296-89
Premium Paper	100	50	14-94-0297-89

### **Clean & Finish Rolls**

Non-woven material bonded with grain make this Material excellent for deburring, blending and polishing

Width	Length	Grit	Part #
4"	30 ft.	V. Fine	14-90-0181
4"	30 ft.	Medium	14-90-0184



### $Screen\ Cloth\ \text{-}\ Silicone\ Carbide$

Silicon Carbide grain on an open mesh material to reduce loading. Use wet or dry on wood and plaster. Other sizes available.

Width	Length	Grit	Part #
1-1/2"	25 yd.	180 screen	14-90-0793

# **Emery Cloth**

Flexible for cleaning and polishing metals.

Size	Grit	Quantity Per Pack	Part #	
9 x 11"	Medium - 80	50 sheets	14-93-0132	



Accurate product inventories are constantly changing to meet our customers' needs. If you do not see the product you require, or have a question about which product will give the desired results, please contact Dave or Brian for information or product demonstration.

Page 36 of 40



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### **Aluminum Finishing**



#### Step 1 – Trimtex – Multifunctional Flap Disc for grinding in corner, on flanges and flat surfaces.

- Extremely high number of flaps provide very long service life.
- $\bullet \qquad \mbox{Ideal for smoothing welds in corners and on flanges, producing clean, "soft" transitions.$
- Hemp backing plate is trimmed automatically which grinding.
- The new, active agent composition in the abrasive fabric further reduces the surface temperature of the workpiece.
- 100% pure zirconium ensures perfect results on steel and stainless steel.
- Ideal for use on speed-controlled angle grinders.

Size	Grit	Max Speed	Quantity	Part #	Price Ea.
4-1/2" x 7/8"	40	12,000 RPM	5 pack	14-93704	
4-1/2" x 7/8"	60	12,000 RPM	5 pack	14-93706	
5" x 7/8"	60	11,000 RPM	5 pack	14-93716	
5" x 7/8"	80	11,000 RPM	5 pack	14-93718	

#### Steps 2 & 3 – Poly-Magic Wheel – Ideal for grinding and polishing corner welds.

- Highly compressed fleece material strengthened by impregnated foam.
- More abrasive material to be used than on conventional unitized wheels
- Producing up to a mirror finish in two steps

Size	Grit	Max Speed	Quantity	Part #	Price Ea.
6-1/2" x 1/2" (7/8" arbor)	80	5,000 RPM	5 pack	14-96720	
6-1/2" x 1/2" (7/8" arbor)	900	5,000 RPM	5 pack	14-96721	



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### **Aluminum Finishing**





### **Tiger Shark Plantex**



#### The new dimension for grinding aluminum

TIGER SHARK-PLANTEX® elastic discs are unbeatable for the difficult grinding of aluminum. High material removal, reduced grinding temperature and no glazing with aluminum particles make the TIGER SHARK® the first choice for these applications. This flap disc, with its ceramic/corundum cotton abrasive fabric, also offers high grinding capacity and low tool costs for steel and nonferrous metals. The backing plate is elastic PLANTEX® earth-friendly compound and adjusts well to the shape of the workpiece. TIGER SHARK® is ideal for grinding curved surfaces and shapes, and it is often used in car body shops, car workshops and for tool making.

The excellent features of the TIGER SHARK® can be enhanced even further with the newly developed Kangaroo ALU-FIX® OIL (see below). A quick spray on the workpiece will solve many of the problems you may have encountered while grinding aluminum in the past. Glazing is no longer a problem. The material removal rate is up to 300% higher, the finish is visibly better – and the flap disc will last around three times longer.

Size	Grit	Max RPM	Carton Qty	Part #
4-1/2" x 7/8"	60	13,300	10 pack	14-93826

Kangaroo ALU-FIX® OIL Spray on aluminum workpiece to improve the removal rate and increase abrasive life. Available in a 1 pint spray bottle or a 1.3 gal. canister with a spray bottle. Part Numbers: 1-pint spray bottle – 40010 1.3 gal. canister & spray bottle – 40010k





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# <u>Aluminum Finishing</u> Accurate has...Unitized Wheels

Unitized wheels are produced by compressing several layers of Abrasive Non Woven material impregnated with resin.

They are designed to offer the best finishing, with high tear resistance and long life. Excellent for deburring, cleaning, blending and finishing of stainless, titanium, aluminum, alloys, plastic and fiberglass.



#### The Benefits

- Long Lasting incredible resistance to tearing when working on sharp edges
- **Best Finishing** A consistent, uniform finish (close to mirror finish) can be reached without smearing in one step, as opposed to multiple steps, saving time. Unitized wheels improve surfaces without significantly changing the shape or dimension of the workpiece.
- No Loading, Low Temperature The non-woven structure is resistant to loading and minimizes heat buildup.
- Flexible & Conforming Depending on the density, the user can have a soft and flexible material, with high conformability, or a more aggressive action. In all densities, the unitized wheel can be dressed to follow the shape of the work piece and work in narrow areas.
- Low Noise The soft structure reduces the noise level during the working process.



Unitized Wheel with a center hole For portable or stationary machines. Diam. 3",6",8" – Thicknesses of 1/4", 1/2", 1"



Unitized Wheel – Quick Change – Roloc Style For portable tools Diam. 2", 3"





**Unitized Wheel – Fiberglass Disc** 

For angle grinders to work on wide surface.

Size	Grit	Max Speed	Quantity	Part #
6" x 1/2" x 1/2"	25F	RPM	Per Each	14-14-0054-90



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### **Aluminum Finishing**

#### **Grinding Wheels**

0					
Size	Grit	Max RPM	Carton Qty.	CGW #	Walter #
4 x 1/4 x 5/8	A-30-N-ALUM	15,300	25	14-36106	
4-1/2 x 1/4 x 7/8	A-24-N-ALUM	13,300	25		14-08L450
4-1/2 x 1/4 x 7/8	A-30-N-ALUM	13,300	25	14-36107	

### **Flap Discs**

Size	Grit	Max RPM	Carton Qty.	Walter #	CS Unitec #	CGW#
4-1/2 x 7/8	60 Gr.	13,300	10		14-93826	
4-1/2 x 7/8	36 Alum – T27	13,300	10			14-43081
4-1/2 x 7/8	60 Alum – T27	13,300	10			14 - 43084
4-1/2 x 5/8- 11	40 SS/Alu	13,300	10	14-06F454	14-93824	
4-1/2 x 5/8- 11	60 SS/Alu	13,300	10	14-06F456		
4-1/2 x 5/8- 11	80 SS/Alu	13,300	10	14-06F458		

### **Cut-Off Wheels**

Size	Grit	Max RPM	Carton Qty.	Walter #
3 x1/32 X 3/8	A-60-ZIP	25,470	25	14-11U303

### **Resin Fiber Disc – A/O**

Size	Grit	Max RPM	Carton Qty	Precision #
4-1/2 x 7/8	60 Gr. SMD	13,300	25	14-55-0005
4-1/2 x 7/8	120 Gr. SMD	13,300	25	14-55-0007

### **Surface Conditioning**

Item	Size / Grit	Carton Qty.	Part #
0.	3" - 36 Gr. –Aluminum	25	14-62-0385-24
Quick Change Laminated			
Discs - Roloc Style – Type R			