

Grind with the Best



HP Grinding Wheels

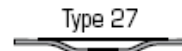
- Made from highest quality abrasive grain with greater hardness and wear resistance
- Grinds welds down fast and with less effort
- Spin-on system offers fast and easy changeover of wheel for minimum downtime



Part #	Diameter	Thickness	Arbor	Grit	Max RPM	Pieces per pack
14-08B400	4"	1/4"	5/8"	A-24-HPS	15,000	25
14-08B450	4-1/2"	1/4"	5/8"-11	A-24-HPS	13,300	20
14-08B455	4-1/2"	1/4"	5/8"-11	A-24-HPS	13,300	10
14-08B710	7"	1/4"	7/8"	A-24-HPS	8,600	25
14-08B715	7"	1/4"	5/8"-11	A-24-HPS	8,600	10
14-08B910	9"	1/4"	7/8"	A-24-HPS	6,800	25
14-08B915	9"	1/4"	5/8"-11	A-24-HPS	6,800	10

HP Combo Wheels for cutting & grinding

- Spin-on system offers fast and easy changeover of wheel for minimum downtime
- Ideal for both cutting and light grinding
- Equipped with an exclusive metal hub cladding for extra strength and control



Part #	Diameter	Thickness	Arbor	Grit	Max RPM	Pieces per pack
14-08B452	4-1/2"	1/8"	5/8"-11	A-30-COMBO	13,300	20
14-08B457	4-1/2"	1/8"	5/8"-11 METAL	A-30-COMBO	13,300	10
14-08B717	7"	1/8"	5/8"-11	A-30-COMBO	13,300	10
14-08B917	9"	1/8"	5/8"-11	A-30-COMBO	13,300	10

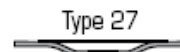
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Clamping Flanges - #14-30B037 (5/8-11)



Double-X™

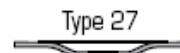
- Premium performance grinding
- Improved bonding technology ensures long life
- Ideal for heavy duty grinding applications
- Fast cutting on steel



Part #	Diameter	Thickness	Arbor	Grit	Max RPM	Pieces per pack
14-08K455	4-1/2"	1/4"	5/8"-11	A-20-XCOMBO	13,300	10
14-08K905	9"	1/4"	5/8"-11	A-16-X	6,800	10

ALLSTEEL™

- Premium performance on steel & stainless
- Fast removal rate with cool grinding
- Comfortable handling
- Reinforced for safety



Part #	Diameter	Thickness	Arbor	Grit	Max RPM	Pieces per pack
14-08C450	4-1/2"	1/4"	7/8"	A-24-AS	13,300	25

- Fastest cutting wheel in its class - Cutting Only
- Resists bending and twisting for extra safety



Part #	Diameter	Thickness	Arbor	Grit	Max RPM	Pieces per pack
14-08C452	4-1/2"	1/8"	7/8"	A-30-AS	13,300	25

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FLEXCUT™ - Flexible Grinding Wheel

More flexibility / Best handling on flat & curved surfaces / Cooler grinding /
Best stock removal in all materials (steel, stainless steel, aluminum)



Size	Grit	Max RPM	Carton Qty.	Walter #
4-1/2 x 7/8"	A-36-X	13,300	25	14-15L453
4-1/2 x 7/8"	A-60-X	13,300	25	14-15L456
5" x 5/8-11	A-36-X	12,200	25	14-15L503
7 x 7/8"	A-36-X	8,600	25	14-15L703



FLEXCUT MILL SCALE™

Diameter	Arbor	Grade	MAX RPM	PKG.	Walter #
4-1/2"	5/8"-11	A-36-FLEX	13,300	25	14-15L843



- Unique blend of highly refined abrasives allows ultra quick material removal without glazing or clogging
- Open diamond cut pattern prevents clogging
- Also effective on heavily rusted plates, aluminum or galvanized metal and painted material
- Fe-free formulation – guaranteed not to contaminate aluminum
- Cool cutting action

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ZIP ONE™ High Performance Cut-off Wheel For Thin Gauge Metal Cutting

- Extra long wheel life
- Extra thin (1/32") to cut faster, freer and cooler /
- Heavily reinforced for extra safety
- Great in galvanized steel, steel, stainless
- **Not recommended for aluminum**
- Easy metal penetration in plunge cutting
- Minimal heat (less warping, less lifting on painted surfaces)
- Straight and accurate cuts
- Clean & burr free cuts
- For ultra precision cutting in thin gauge metal
- Maximum cutting thickness – 3/16" (8 ga)
- Optimal Thickness - <5/64" (14 ga)



Diameter	Thickness	Arbor	Order No.	Grade	Max RPM	Sale Price
4-1/2"	1/32"	7/8"	14-11-T542	ZA-60-ZIP	13,300	\$3.91 ea.

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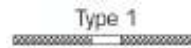


ZIP™ Wheel

High Performance Cutting with Angle Grinders and Circular Saws



- Faster, freer and cooler cutting, requiring less power than standard thin cut-off wheels.
- Heavily reinforced for extra safety
- Very flexible and resilient to resist twisting and bending for true and straight cuts every time.



Part #	Diameter	Thickness	Arbor	Grit	Max RPM	Pieces per pack
14-11-T042	4-1/2"	3/64"	7/8"	A-60-ZIP	13,300	25
14-11-T242	4-1/2"	1/16"	7/8"	A-46-ZIP	13,300	25
14-11-T052	5"	3/64"	7/8"	A-60-ZIP	12,200	25
14-11-T062	6"	3/64"	7/8"	A-60-ZIP	10,200	25
14-11-T072	7"	1/16"	7/8"	A-30-ZIP	8,600	25
14-11-T080	8"	1/16"	5/8"	A-30-ZIP	7,600	25



Part #	Diameter	Thickness	Arbor	Grit	Max RPM	Pieces per pack
14-11-T142	4-1/2"	3/64"	7/8"	A-60-ZIP	13,300	25
14-11-T162	6"	3/64"	7/8"	A-60-ZIP	10,200	25

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ZIP™

- Performance cutting with straight shaft and die grinders
- Formulated for high performance cutting, notching and grinding.
- Made from highly refined ingredients which will not contaminate stainless steel.



Type 1



Part #	Diameter	Thickness	Arbor	Grit	Max RPM	Pieces per pack
14-11-L303	3"	1/32"	3/8"	A-60-ZIP	25,470	25
14-11-L313	3"	1/16"	3/8"	A-24-ZIP	25,470	25
14-11-L403	4"	1/32"	3/8"	A-60-ZIP	19,100	25
14-11-L413	4"	1/16"	3/8"	A-24-ZIP	19,100	25
14-11-L423	4"	1/4"	3/8"	A-24-ZIP	19,100	25
14-11-L405	4"	1/32"	5/8"	A-60-ZIP	19,100	25
14-11-L415	4"	1/16"	5/8"	A-24-ZIP	19,100	25



Cut & Grind with the same wheel!

- Cutting and deburring combined for less wheel changeover and more productivity
- Reinforced like a grinding wheel for extra safety
- Zip formulation guarantees fastest cutting time and long life
- Equipped with metal protective hub for extra strength, control and safety

Diameter	Thickness	Arbor	Grade	Max RPM	Order #
4-1/2"	5/64"	7/8"	A-60-Combo	13,300	14-11-T 842

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Grinding Wheels

Fast cutting / Depressed Center / 1/4" thickness / Type 27

Size	Grit	Max RPM	Carton Qty.	CGW #
4 x 1/4 x 5/8	A-24 - R - BF	15,300	25	14-35610
4 x 1/4 x 5/8	A-30-N-ALUM	15,300	25	14-36106
4-1/2 x 1/4 x 5/8-11	A-24-N-BF	13,300	10	14-35623
4-1/2 x 1/4 x 7/8	WA24-S- BF	13,300	25	14-35673
4-1/2 x 1/4 x 7/8	A-24-R-BF	13,300	25	14-35620
4-1/2 x 1/4 x 7/8	A-30-N-ALUM	13,300	25	14-36107
5" x 1/4" x 7/8"	A24-R-BF	12,250	25	14-35626
6 x 1/4 x 5/8-11	A-24-R-BF	10,020	10	14-35633
7 x 1/4 x 5/8-11	A-24-R-BF	8,600	10	14-35641
7 x 1/4 x 7/8	A-24-R-BF	8,600	25	14-35640
7 x 1/4 x 7/8	ZA-24-T-BF	8,600	25	14-35644
9 x 1/4 x 5/8-11	A-24-R-BF	6,600	10	14-35655



Cut-Off Wheels

Don't see the wheel you need? Just ask! We have many more styles and sizes available.

Size	Grit	Max RPM	Carton Qty.	CGW #
3 x 1/16 x 3/8	A-36-R-BF-T1	23,900	50	14-35503
4 x 1/32 x 1/4	A-60-R-BF-T1	22,000	50	14-35506
4 x 1/32 x 3/8	A-60-R-BF-T1	22,000	50	14-35507
4 x 1/16 x 3/8	A-36-R-BF-T1	22,000	50	14-35509
4 x 1/16 x 5/8	A-36-R-BF-T1	22,000	50	14-35510
4-1/2 x .045 x 7/8	ZA60-S-BF - T27	13,300	25	14-45002
5 x .040 x 7/8	A60-TB-FLEX-T1		25	14-45011
5 x .045 x 7/8	ZA60-S-BF - T27	12,250	25	14-45005
5 x 3/32 x 7/8	A-36-S-BF-T1	12,250	25	14-45030
6 x .045 x 7/8	ZA60 T27	10,200	25	14-45007
6 x 3/32 x 7/8	A36-S-BF	10,200	25	14-45046
6 x .045 x 5/8-11	ZA60 T27	10,200	10	14-45143
7 x .045 x 7/8	ZA-60-T27	8,600	25	14-45008
7 x 3/32 x 5/8-11	A-36 - T27	8,500	25	14-45027
9 x 1/16 x 7/8	Z60 - T27	6,600	10	14-45047

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The One Step Finishing Solution

Enduro Flex™

- One Step finishing disc for efficient production
- Ultra-sharp, refined Zirconium that stays sharper longer
- Non-smearing – will not contaminate the workpiece
- Patented backing with more reinforcing ribs for added safety
- Backing can be trimmed down for customized feel and longer life.
- Flexible backing trims down without creating the dust associated with fiberglass backed discs



Part #	Diameter	Arbor	Grit	Max RPM	Pieces per pack
14-06B454	4-1/2"	5/8"-11	40	13,300	10
14-06B456	4-1/2"	5/8"-11	60	13,300	10
14-06B458	4-1/2"	5/8"-11	80	13,300	10
14-06B462	4-1/2"	5/8"-11	120	13,300	10
14-15R454	4-1/2"	7/8"	40	13,300	10
14-15R704	7"	7/8"	40	8,600	10



Enduro Flex™ Stainless

- Eco-trim backing is made from natural & sustainable plant fibers
- Backing can be trimmed down for customized feel and longer life.
- Environmentally friendly
- Fe-free abrasive cloth
- Remove welds and finish surfaces in one step
- Use with stainless, aluminum & alloys

Part #	Diameter	Arbor	Grit	Max RPM	Pieces per pack
14-06F454	4-1/2"	5/8"-11	40	13,300	10
14-06F456	4-1/2"	5/8"-11	60	13,300	10
14-06F458	4-1/2"	5/8"-11	80	13,300	10



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Get more work out the door!

If you are using a grinding wheel to remove material and then following with a Resin Fibre Disc to finish, **STOP!**

The **Enduro Flex™ TURBO** performs both operations w/o switching wheels.

Ask your AIS salesperson how.
In-Stock - 4-1/2"
(5" also available)



REMOVES FASTER THAN A 36 GRIT AND FINISHES LIKE A 60 GRIT

ENDURO FLEX™ TURBO

Cyclone™
Developed by WALTER to surpass the performance of existing coated abrasives, Cyclone™ technology is an exclusive blend of abrasive grains, bonding and cooling agents. While cooling agents reduce heat and friction, high silicon grain increases material removal. Not only does it provide a faster cut rate, it ensures superior product life.

TURBOFAN™ COOLING

- Coated with Cyclone™ abrasive grain, WALTER's newest flap disc combines the fastest removal rate in the industry with the finishing ability of a sanding disc.
- TURBOFAN™ Cooling increases disc life with cooler operation and decreases discolorization from heat build-up.
- Extremely versatile, the ENDURO FLEX TURBO meets the demands of high-alloyed steel, stainless steel, and aluminum.

GREAT FOR WELD REMOVAL, EDGE BREAKING AND BLENDING APPLICATIONS

WHY USE ENDURO FLEX TURBO?



OTHER BRANDS



WALTER

FASTER REMOVAL WITH A FINER FINISH
Competitive 40 grit flap discs leave deep scratches in the work piece that must be later removed with sanding discs. The Enduro Flex TURBO combines faster metal removal with a finer finish. Save time and money by using one flap disc to accomplish the work of two competitive discs.

SAVE MONEY AND INCREASE PRODUCTIVITY
With an ultra-fast cut rate, the Enduro Flex TURBO removes 25% more material when compared to other flap discs. Even after 35 minutes, it continues to consistently deliver aggressive performance significantly reducing your total cost of use!



FEATURES	BENEFITS
Removes faster than a 36 grit, and leaves a 60 grit finish	Accomplishes the work of two discs Completes projects in less time
TURBOFAN™ Cooling	Increases flap disc life, cooler operation, decreases discolorization from heat build-up.
Designed for All Metals	One disc does it all
5-8" x 11 Spin-On Hub	Flap disc mounts quickly and easily No clamping nut is required

ENDURO FLEX™ TURBO

Dia.	Hub	SPIN-ON	Order No.	Min. RPM	Std. Pkg.
4 1/2"	5/8"-11	36/90	06-A-1452	12,280	10
5"	5/8"-11	36/90	06-A-1452	12,290	10

Always use with backing flange 20-42 1037



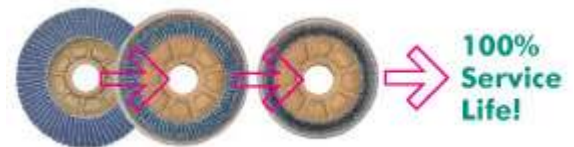
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CS Unitec Flap Disc

Standard Flap Disc

A clear difference – These pictures show the clear difference between a CS Unitec flap disc with hard-pressed flaps (top left) and a standard flap disc with fiberglass backing and unpressed flaps (top right). The poorly pressed disc tends to “chatter” during the grinding process, generating vibrations and resulting in the grit pulling away from the mounting prematurely. This results in irregular grinding, poor grinding capacity, short service life and potential flap tearing.



Plantex Flap Discs

- Superior material abrasion and service life due to the discs’ springy elasticity and 100% pure zirconium.
- Self-trimming and very easy to cut – the backing plate reduces in size automatically during the grinding process.
- Adjusts better to the surface of the workpiece during grinding.
- Absorbs vibration and noise due to its high fiber content.
- Heat-absorbent high-tech compound (with hollow fiber insulation) reduces the temperature during grinding.
- High strength, yet lightweight.
- High shape stability while maintaining elasticity.
- High-tech compound is resistant to most chemicals.
- Made of a sustainable raw material – protects valuable natural resources.
- The backing plate can be disposed of safely and easily (polypropylene binding combusts to approx. 1% carbon).
- Hemp provides good energy and CO₂ balance.
- Outstanding value: PLANTEX® costs no more than a medium-quality conventional flap disc.



Size	Grit	Max RPM	Carton Qty.	Part #
4-1/2 x 7/8	40 Gr.	13,300	10	14-93524
4-1/2 x 7/8	60 Gr.	13,300	10	14-93526

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Tiger Shark Plantex

The new dimension for grinding aluminum

TIGER SHARK-PLANTEX® elastic discs are unbeatable for the difficult grinding of aluminum. High material removal, reduced grinding temperature and no glazing with aluminum particles make the TIGER SHARK® the first choice for these applications. This flap disc, with its ceramic/corundum cotton abrasive fabric, also offers high grinding capacity and low tool costs for steel and nonferrous metals. The backing plate is elastic PLANTEX® earth-friendly compound and adjusts well to the shape of the workpiece. TIGER SHARK® is ideal for grinding curved surfaces and shapes, and it is often used in car body shops, car workshops and for tool making.

The excellent features of the TIGER SHARK® can be enhanced even further with the newly developed Kangaroo ALU-FIX® OIL (see below). A quick spray on the workpiece will solve many of the problems you may have encountered while grinding aluminum in the past. Glazing is no longer a problem. The material removal rate is up to 300% higher, the finish is visibly better – and the flap disc will last around three times longer.

Size	Grit	Max RPM	Carton Qty	Part #
4-1/2" x 7/8"	40	13,300	10 pack	14-93824
4-1/2" x 7/8"	60	13,300	10 pack	14-93826



Kangaroo ALU-FIX® OIL

Spray on aluminum workpiece to improve the removal rate and increase abrasive life. Available in a 1 pint spray bottle or a 1.3 gal. canister with a spray bottle.

Part Numbers:

1-pint spray bottle – 40010

1.3 gal. canister & spray bottle – 40010k

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Flap Discs

Size	Grit - Zirconia	Max RPM	Carton Qty.	CGW #
2	40Z Mini Flap Disc Roloc Style	24,000	10	14-30002
2	80Z Mini Flap DiscRoloc Style	24,000	10	14-30005
3	40 Gr. Mini Flap Speed Lok TS Style	20,000	10	14-81-0180
3	60 Gr. Mini Flap Speed Lok TS Style	20,000	10	14-81-0181
4-1/2 x 7/8	36ZXL - T27	13,300	10	14-42341
4-1/2 x 7/8	40 Z	13,300	10	14-42322
4-1/2 x 7/8	36Z - T27	13,300	10	14-42301
4-1/2 x 7/8	40Z - T27	13,300	10	14-42302
4-1/2 x 5/8-11	40Z - T27	13,300	10	14-42312
4-1/2 x 7/8	60Z - T-27	13,300	10	14-42304
4-1/2 x 7/8	80Z - T-27	13,300	10	14-42305
4-1/2 x 7/8	60 Z SS - T27	13,300	10	14-31014
4-1/2" x 7/8	60Z - T29	13,300	10	14-42324
4-1/2" x 7/8	80Z - T29	13,300	10	14-42325
4-1/2 x 7/8	60Z XL- T27	13,300	10	14-42344
4-1/2 x 7/8	60Z XL- T29	13,300	10	14-42364
7 x 5/8-11	40Z - T27	8,600	10	14-42712
7 x 7/8	40Z - T29	8,600	10	14-42722
4-1/2 x 7/8	36 A/O - T29	13,300	10	14-39421
4-1/2 x 7/8	36 A/O T27	13,300	10	14-39401
4-1/2 x 7/8	40A/O - T27	13,300	10	14-39442
4-1/2 x 5/8-11	60 A/O - T27	13,300	10	14-39414
4-1/2 x 5/8-11	60 A/O - T29	13,300	10	14-39434
4-1/2 x 5/8-11	80 A/O - T27	13,300	10	14-39415
4-1/2 x 7/8	80 A/O - T27	13,300	10	14-39405
4-1/2 x 7/8	80A/O - T29	13,300	10	14-39435
4-1/2 x 7/8	36 Alum - T27	13,300	10	14-43081
4-1/2 x 7/8	60 Alum - T27	13,300	10	14-43084

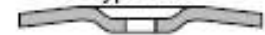
Regular Thickness



XL Thickness (Red Print)



Type 29



Most Aggressive

A/O = Aluminum oxide
Z = Zirconia
Alum = Aluminum

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Ez Strip Wheels



Non woven wheels for cleaning welds and fast removal of rust, scaling, oxidation, paints, sealants and other clogging materials.

EZ Strip Wheels can be used on stainless steel, steel, aluminum, titanium, non-ferrous metals, fibre glass, stone and wood.

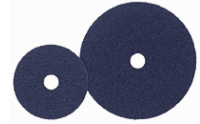
Red EZ Strip Wheels are more rigid for faster working on angled and irregular surfaces.

Black EZ Strip Wheels clean and can provide a satin finish.

Part #	Size	Style/Color	RPM	Carton Qty.
14-59204	4-1/2 x 7/8	Grinder/Red	11,000	10
14-59205	4-1/2 x 5/8-11	Grinder/Red	11,000	10
14-59201	4-1/2 x 5/8-11	Grinder/Black	11,000	10
14-59202	7 x 7/8	Grinder/Black	7,000	10
14-59062	3 x 1/2	Roll On / Red	16,000	10
14-59061	2 x 1/2	Roll On / Black	16,000	10
14-59063	3 x 1/2	Roll On / Black	10,500	10

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Resin Fiber Discs



Z – Zirconia

High performance disc – high concentration of Zirconia and heat-treated Aluminum Oxide grain provides twice the cutting action of premium A/O discs and is extremely heat resistant. Consistent cutting action throughout the life of the disc. High performance on blending welds, stainless steel, inconel, titanium and tool steel.

(25 per Carton - Sold in Carton Qty.)

Size	Grit	MaxRPM	CGW #	Precision #
4-1/2 x 7/8	24Z	13,300	14-48101 14-48528 (50 pk) 14-48529 (100 pk)	
4-1/2 x 7/8	36 Z	13,300	14-48102	14-56-0014
4-1/2 x 7/8	60 Z	13,300	14-48105	
4-1/2 x 7/8	60 Z	13,300	14-48531 (100 pk)	
4-1/2 x 7/8	80 Z	13,300	14-48532 (100 pk)	

5 x 7/8	24 Z	12,200		14-56-0004
5 x 7/8	36 Z	12,200	14-48112	14-56-0015
5 x 7/8	50Z	12,200	14-48114	
5 x 7/8	80 Z	12,200	14-48116	

7 x 7/8	24 Z	8,600	14-48121	
7 x 7/8	36 Z	8,600	14-48122	
7 X 7/8	36Z	7,600		14-56-0017
7 x 7/8	50 Z	8,600	14-48124	
7 x 7/8	60 Z	8,600	14-48125	14-56-0035

Ceramic

Formulated with additives for cool & aggressive material removal /
Use of highly refined Grain that will practically eliminate glazing /
Double disc life & triple material removal in stainless steel /
Use for aluminum or stainless steel.



(25 per Carton - Sold in Carton Qty.)

Size	Grit	Max RPM	Walter #
4-1/2" x 7/8	36		14-15S453
4-1/2" x 7/8	50		14-15S455

*Accurate product inventories are constantly changing to meet our customers' needs.
If you do not see the product you require, or have a question about which product will give the desired results, please contact Dave or Brian for information or product demonstration.*

Aluminum Oxide



A/O grain electro-statically coated to a heavy duty vulcanized fibre backing with heat resistant phenolic resins. For weld grinding, blending, finishing, deburring and high production work, including automotive, plastics, ferrous metals, paint, body fillers and fiberglass.

(25 per Carton - Sold in Carton Qty.)

Size	Grit	Max RPM	CGW #	Walter #	Precision #
4 x 7/8	36 A/O	15,300	14-48002		
4-1/2 x 7/8	36 A/O	13,300	14-48012		14-51-0047
4-1/2 x 7/8	60 A/O	13,300	14-48015		14-51-0088
4-1/2 x 7/8	80 A/O	13,300	14-48016		
4-1/2 x 7/8	100 A/O	13,300	14-48017		
4-1/2 x 7/8	120 A/O	13,300	14-48018 14-48501 (50 pk.)		
4-1/2 x 7/8	60 Gr. SMD	13,300			14-55-0005
4-1/2 x 7/8	120 GR. SMD	13,300			14-55-0007
5 x 7/8	36 A/O	12,200	14-48022		
5 x 7/8	50 A/O	12,200	14-48024		
5 x 7/8	50A/O	11,000			14-51-0074
5 x 7/8	80 A/O	12,200	14-48026		
5 X 7/8	80 A/O	11,000			14-51-0112
7 x 7/8	24 A/O			14- 15C702	
7 x 7/8	36 A/O	8,600	14-48032		
7 x 7/8	50 A/O			14- 15C705	
7 x 7/8	60 A/O	8,600	14-48035		
7 x 7/8	80 A/O	8,600	14-48036		

Items Printed in Green Indicate Aluminum Application.

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Backing Pad Assemblies



Want your Resin Fiber Discs to last up to 50% longer?
We have Back-up Pads in two styles:

- Rubber - with spiral ribs to provide contact points and allow air flow – used for coarse grit grinding
- Polypropylene – smooth surface for general purpose grinding, with medium and fine grits –
- Call for Quotes on Special Sizes

Size	Style	Walter #	CGW#
4-1/2 x 5/8-11	Back Pad Plastic, with locking nut	14-15D044	
4-1/2 x 5/8-11	Back Pad Rubber, w/o locking nut		14-48220
4-1/2 Smooth Bore	Back Pad Poly, w/o locking nut		14-48224
5 x 5/8-11	Back Pad Rubber, w/o locking nut		14-48221
7" x 5/8-11	Back Pad Plastic, with locking nut	14-15D027	
7" x 5/8-11	Back Pad Rubber, w/o locking nut		14-48222
7" x 5/8-11	Turbo Action Back Pad, with locking nut	14-15M007	
5/8-11 (1-1/2 flange)	Locking Nut for Back Pad		14-48223

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